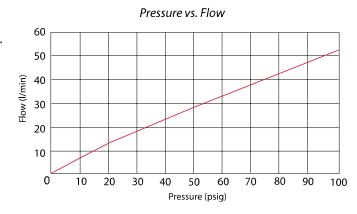
#### **3-WAY #3-56 SUB-MINIATURE SPOOL VALVES**

#### **SMTV/SMAV SERIES**

3-Way toggle and push button valves have 1/16" tube barbs. The push-button valve can be used as a Normally-Open or Normally-Closed 3-Way.

Medium	Air	
Stem Travel	1/16"	
Input Pressure	100 psig max.	
Ports	#3-56 with 1/16" I.D. hose barbs	
Air Flow	51 l/min @ 100 psig	
Force to Depress	<b>SMAV</b> : 20 oz.	
Push Stem	SMTV: 24 oz. nominal	
Spool Material	Stain <b>l</b> ess steel	



- Subminiature size spool design
- Multiple colored buttons for SMAV

	22
#	65 6

Normally-Open/ Normally-Closed

unction	Part No.	
N.ON.C.	SMAV-3	A
Four colors of s		
buttons included with each valve		=======================================



Normally-Closed

FunctionPart No.Normally-ClosedSMTV-3



Their small, compact size make push buttons adaptable to panel mounting. Unlike set screw retained buttons, the screw-on design will not allow the button to fall off. Designed to work with Clippard MAV, MJV, and FV series valves, these buttons also help protect the valve by preventing over-traveling of the stem and the potential for side-load on the valve.



## **Custom Solutions**

See p. 91 for more information.

Need a product that fits your application perfectly? Clippard can design or modify standard products to suit your *exact* needs. We understand that catalog products are sometimes close, but still not quite what your application requires.

Call 877-245-6247 today so we can discuss your application and specific requirements.

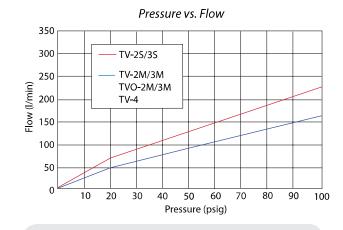


#### **2-WAY** & **3-WAY** #10-32 & 1/8" **NPT TOGGLE VALVES**

#### **TV/TVO SERIES**

The function of a 2-Way valve is to turn an air supply on and off. In the "on" position, medium flows from inlet to outlet, and in the "off" position, the flow is blocked. 3-Way styles have an exhaust port which vents the outlet to atmosphere.

Air, water, or oil
150 psig max.
12 oz. nominal
#15/32-32 thread; nuts and lockwashers furnished
Brass body, nitrile seals, stainless steel stem and spring



- · Normally-Open or Normally-Closed
- NP steel or plastic toggles

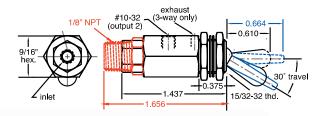
#### N.C. POPPET VALVES WITH MOMENTARY ACTUATION



(TV-2MF shown; closed)

Port(s)	Toggle	2-Way	3-Way
#10-32	NP Steel	TV-2M	TV-3M
#10-32	Plastic	TV-2MF	TV-3MF
1/8" NPT	NP Steel	TV-2MP	TV-3MP
1/8" NPT	Plastic	TV_2MFP	TV-3MFP

**Air Flow:** 95 l/min @ 50 psig; 160 l/min @ 100 psig



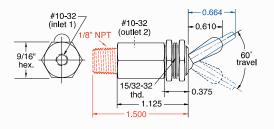
#### **SPOOL VALVES WITH DETENTED ACTUATION**



(TV-2SP shown; open)

Port(s)	Toggle	2-Way	3-Way
#10-32	NP Steel	TV-2S	TV-3S
#10-32	Plastic	TV-2SF	TV-3SF
1/8" NPT	NP Steel	TV-2SP	TV-3SP
1/8" NPT	Plastic	TV-2SFP	TV-3SFP

Air Flow, TV-3: 135 I/min @ 50 psig; 225 I/min @ 100 psig; Air Flow, TV-2: 95 I/min @ 50 psig; 160 I/min @ 100 psig



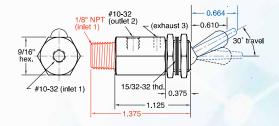
#### **N.O. SPOOL VALVES WITH MOMENTARY ACTUATION**



(TVO-3M shown; open)

Port(s)	Toggle	2-Way	3-Way
#10-32	NP Steel	TVO-2M	TVO-3M
#10-32	Plastic	TVO-2MF	TVO-3MF
1/8" NPT	NP Steel	TVO-2MP	TVO-3MP
1/8" NPT	Plastic	TVO-2MFP	TVO-3MFP

Air Flow: 95 I/min @ 50 psig; 160 I/min @ 100 psig















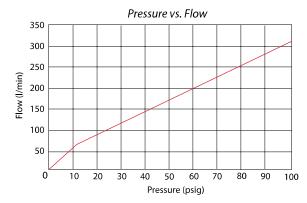


#### FILL & BLEED TOGGLE VALVES

#### **FBV SERIES**

The FBV-3 may be used to pressurize or "fill" a chamber or bladder by depressing the toggle in one direction and then de-pressurize or "bleed" that same chamber or bladder by depressing the toggle in the other direction. Toggling back and forth between the inlet and exhaust provides a fine adjustment of the required pressure in the chamber or bladder.

Medium	Air
Input Pressure	120 psig max.
Materials	Brass body, nitrile seals, stainless steel stem and spring
Force for Full Stem Travel	8 oz. nominal
Toggle	Plastic or ENP steel
Mounting	5/8-32 thread





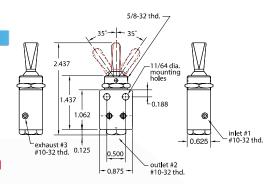
**Air Flow** 125 I/min @ 50 psig 210 I/min @ 100 psig

#### #10-32 Valves



Plastic toggle shown

Flow	Function	Toggle	Part No.
Full	Detented/Detented	Plastic	FBV-3DF
Full	Momentary/Momentary	Plastic	FBV-3MF
Full	Detented/Momentary	Plastic	FBV-3DMF
Full	Detented/Detented	ENP Steel	FBV-3DFH
Full	Momentary/Momentary	ENP Steel	FBV-3MFH
Full	Detented/Momentary	ENP Steel	FBV-3DMFH



#### 1/8" NPT Valves



ENP steel toggle shown

Flow	Function	Toggle	Part No.
Full	Detented/Detented	Plastic	FBV-3DPF
Full	Momentary/Momentary	Plastic	FBV-3MPF
Full	Detented/Momentary	Plastic	FBV-3DMPF
Full	Detented/Detented	ENP Steel	FBV-3DPFH
Full	Momentary/Momentary	ENP Steel	FBV-3MPFH
Full	Detented/Momentary	ENP Steel	FBV-3DMPFH

	5/8-32 thd.——
exhaust #3 35°	35°
2.437 1.437 1.062 -0.50 -1.25	0.188 onlet #1 onlet #1 onlet #1

Model Number				
FBV-3DF	#10-32 1/8" NPT	Detented	Spring	Detented
FBV-3MF	#10-32 1/8" NPT	Momentary	centered, all ports blocked	Momentary
FBV-3DMF	#10-32 1/8" NPT	Detented	blocked	Momentary

 Models may be used as pressure selectors

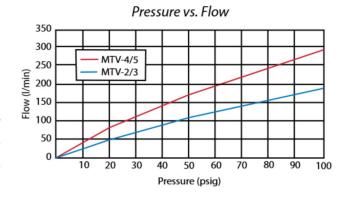


#### 2-WAY, 3-WAY & 4-WAY #10-32 & 1/8" NPT TOGGLE VALVES

#### **MTV SERIES**

These #10-32 ported 2-Way, 3-Way, and 4-Way valves are manually actuated with a toggle. The toggles are electroless nickel plated steel and have a detent action. The MTV-5 has threaded exhaust and can be connected in a dual inlet pressure configuration.

Air, water, or oil	
150 psig max.	
MTV-2: 113 I/min @ 50 psig; 205 I/min @ 100 psig	
MTV-3: 113 l/min @ 50 psig; 190 l/min @ 100 psig	
MTV-4, MTV-5: 170 I/min @ 50 psig; 280 I/min @ 100 psig	
MTV-2, MTV-4: 12 oz. MTV-3, MTV-5: 16 oz. nominal	
15/32-32 thread; nut and lockwashers furnished	
Brass body, nitrile seals, stainless steel stem and spring	



- MTV-2/3 are poppet valves
- MTV-4/5 are spool valves
- MTV-5 valves are fully-ported



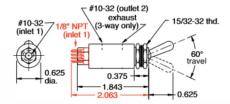
exhaust (#10-32 MTV-5 only

#### **POPPET VALVES**



MTV-3 shown

Port(s)	Toggle	2-Way	3-Way
#10-32	ENP Steel	MTV-2	MTV-3
1/8" NPT	ENP Steel	MTV-2P	MTV-3P



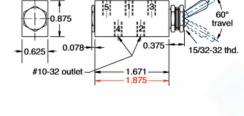
#### **SPOOL VALVES**



MTV-4F shown

Port(s)	Toggle	Exhaust	4-Way
#10-32	ENP Steel	To Atmosphere	MTV-4
#10-32	Plastic	To Atmosphere	MTV-4F
#10-32	<b>ENP Steel</b>	#10-32	MTV-5
#10-32	Plastic	#10-32	MTV-5F

For high temperature applications (up to +400°F), or those that require special seals for chemical compatibility, Clippard offers optional FKM seals.





# Same-Day Shipping

Hundreds of miniature cylinders, control valves, electronic valves, fittings and other products in stock and ready to ship! Order by 2:30 p.m. EST

0.664

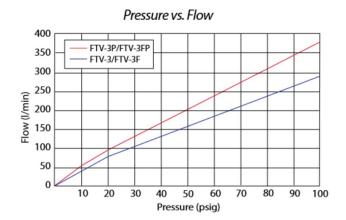
#### 3-WAY #10-32 & 1/8" NPT TOGGLE VALVES

#### **FTV SERIES**

These 3-Way valves have a supply, outlet and exhaust port. When the toggle is in the "on" position air flows from the inlet to the outlet and the exhaust port is blocked. Moving the toggle to the "off" position closes the inlet and opens the outlet to an exhaust port which vents the outlet to atmosphere.

3-Way toggle valves may have a poppet or spool and by movement of the toggle may either be 2-position or have a momentary actuation.

Medium	Air
Force to Rotate Toggle	16 oz. nominal
Mounting	15/32-32 thread; nut and lockwashers furnished
Materials	Brass body, nitrile seals, stainless steel stem and spring



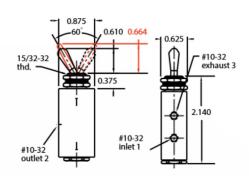
- · Compact design
- · Nickel-plated steel or plastic toggles

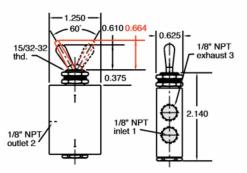




#### **SPOOL VALVES**

	Part No.	Ports	Air Flow	Toggle
	FTV-3 FTV-3F	#10-32	170 I/min @ 50 psig; 280 I/min @ 100 psig	NP Steel Plastic
FTV-3 shown				
	FTV-3P FTV-3FP	1/8" NPT	180 I/min @ 50 psig; 295 I/min @ 100 psig	NP Steel Plastic
FTV-3FP shown				





#### 15/32 PANEL MOUNTING NUT



Brass with black or bright nickel finish

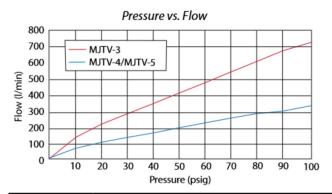
Part No.		
11406-1	Black	
11406-2	Bright	

#### 3-WAY & 4-WAY 1/8" NPT TOGGLE VALVES

#### **MJTV & HTV SERIES**

3-Way valves have a supply, outlet and exhaust port. When the toggle is in the "on" position, air flows from the inlet to the outlet and the exhaust port is blocked. Moving the toggle to the "off" position closes the inlet and opens the outlet to an exhaust port which vents the outlet to atmosphere.

4-Way valves can supply and exhaust two different outlets and are commonly used with double-acting cylinders. When the toggle is in one position, air flows from the inlet to one of the outlets. The second outlet is open to the exhaust port which is vented to atmosphere. Moving the toggle to the opposite position opens the inlet to the second outlet while exhausting the first outlet. 4-Way ported valves can be plumbed in a dual pressure inlet configuration to save air consumption.



Medium	Air	
Input Pressure	MJTV-3: 300 psig; MJTV-4/5: 150 psig max.	
Force to Rotate Toggle	MJTV-4: 12 oz. MJTV-3, MJTV-5: 16 oz. nominal	
Mounting	15/32-32 thread; nuts and lockwashers furnished	
Materials	Brass body, nitrile seals, stainless steel stem and spring	

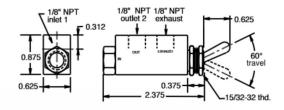
#### **MJTV N.C. 3-WAY 2-POSITION POPPET VALVE**



Port(s)	Toggle	3-Way
1/8" NPT	ENP Steel	MJTV-3

Air Flow: 400 I/min @ 50 psig, 710 I/min @ 100 psig;





#### MJTV N.O./N.C. 4-WAY 2-POSITION VALVES



MJTV-4 shown

Port(s)	Toggle	4-Way	
1/8" NPT	ENP Steel	MJTV-4	УV
1/8" NPT	Plastic	MJTV-4F	, 🖽 .
Air Flow:	180 I/min @ 50 psig, 295	I/min @ 100 psig	1 5 1

1/8" NPT inlet 0.610

1.250

1.250

0.625

0.078

0.375

15/32-32 thd.

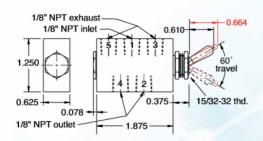
#### \_\_\_\_\_

## MJTV N.O./N.C. 4-WAY FULLY-PORTED SPOOL VALVES



Port(s)	Toggle	4-Way	
1/8" NPT	ENP Steel	MJTV-5	Jro
1/8" NPT	Plastic	MJTV-5F	, 🖺 .
Air Flow:	180 I/min @ 50 psig, 295 I	/min @ 100 psig	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

MJTV-5F shown

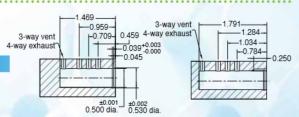


#### **HTV TOGGLE VALVE**

Minimum order quantities may apply.



Port(s)	Toggle	4-Way
Cartridge	NP Steel	HTV-4C
Air Flow:	180 I/min @ 50 psig; 330	I/min @ 100 psig



#### 4-WAY #10-32 & 1/8" NPT TOGGLE VALVES

#### **TV SERIES**

4-Way 3-position toggle valve with outlet ports open to atmosphere in the center position. The valve can be spring centered, 3-position detent or the "DM" provides a detent on one side and spring return on the other side. The TV-DM model can be used on the momentary side as a "jog" or manual control, and with the detented side for an automatic or "run" mode.

Medium	Air	
Input Pressure	150 psig max.	
Materials	Brass body, nitrile seals, stainless steel spring	
Air Flow	125 l/min @ 50 psig; 210 l/min @ 100 psig	
Force to Rotate Toggle	8 oz. nominal	
Mounting	5/8-32 thread, nut and lockwashers furnished	

#### Pressure vs. Flow 12 TV-2S/3S 10 TV-2M/3M TVO-2M/3M Flow (scfm) 6 2 0 10 20 80 30 40 50 60 70 90 100 Pressure (psig)

• Designed for use with Clippard manual, air pilot, electrical, or mechanical actuators

> 5/8-32 thd. 0.171 dia.

mtg. holes

**@** 

0.625

0.625

-0.187

(exhaust 3) #10-32 (outlet 2)

#10-32 (inlet 1)

0.500

#### 4-Way #10-32 Valves



TV-4D shown

Function	Toggle	4-Way
Detented/Detented	Plastic	TV-4D
Momentary/Momentary	Plastic	TV-4M
Detented/Momentary	Plastic	TV-4DM
Detented/Detented	ENP Steel	TV-4DH
Momentary/Momentary	ENP Steel	TV-4MH
Detented/Momentary	FNP Steel	TV-4DMH



#### 4-Way 1/8" NPT Valves



TV-4DH shown

Function	Toggle	4-Way
Detented/Detented	Plastic	TV-4DP
Momentary/Momentary	P <b>l</b> astic	TV-4MP
Detented/Momentary	<b>Pl</b> astic	TV-4DMP
Detented/Detented	ENP Steel	TV-4DPH
Momentary/Momentary	ENP Steel	TV-4MPH
Detented/Momentary	ENP Steel	TV-4DMPH

ınction	Toggle	4-Way
tented/Detented	Plastic	TV-4DP
omentary/Momentary	Plastic	TV-4MP
tented/Momentary	Plastic	TV-4DMP
tented/Detented	ENP Steel	TV-4DPH
omentary/Momentary	ENP Steel	TV-4MPH
tented/Momentary	ENP Steel	TV-4DMPH
	0	

2.437

1.437

1.062

0.125

0.875

a=0 | ---

A	Model Number				
4 5 1	TV-4D	#10-32	Detented		Detented
∰ **	TV-4DP	1/8" NPT	Detented	Spring centered	Detented
4	TV-4M	V-4M #10-32 Momentary		supply blocked both sides	Momentary
	TV-4MP	1/8" NPT	Momentary	exhausted	Monitoritary
	TV-4DM	#10-32	Detented		Momentary
2 3	TV-4DMP	1/8" NPT	Detented		Momentary





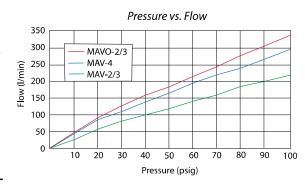


### 2-WAY, 3-WAY & 4-WAY #10-32 STEM & CARTRIDGE VALVES

#### **MAV/MAVO & HV SERIES**

The MAV series are #10-32 ported valves that change their flow path when the stem is depressed or released. The 2-Way and 3-Way valves are offered in both Normally-Closed (not passing) or Normally-Open (passing) versions. The 4-Way valves are typically used to control a double-acting air cylinder. Clippard offers a wide range of pneumatic and mechanical valve actuators that work with all Clippard stem valves.

Medium	Air, water, or oil	
Input Pressure	MAV-2, MAV-3: 300 psig max. MAVO-2, MAVO-3, MAV-4: 150 psig max	
Stem Travel	MAV-2, MAV-3: 1/8"; MAV-4: 3/16"	
Force for Stem Travel	MAV-2, MAV-3: 24 oz.; MAVO-2, MAVO-3: 32 oz. MAV-4: 38 oz.; MAV-4D: 12 oz. nominal	
Mounting	15/32-32 thread, nut and lockwashers furnished Cartridge inserts into 0.375" ±0.001" bore.	
Materials	Brass body, nitrile seals, stainless steel stem and spring	



- Miniature size with high flow poppet or spool design
- Poppet valves provide superior life; spool valves provide superior versatility
- · Rotatable inlet available



#### **MAV N.C. POPPET VALVES**



MAV-3P shown

Inlet	Outlet	2-Way	3-Way
#10-32	#10-32	MAV-2	MAV-3
1/8" NPT	#10-32	MAV-2P	MAV-3P

Air Flow: 113 I/min @ 50 psig; 190 I/min @ 100 psig

#### **MAVO N.O. SPOOL VALVES**



MAVO-2P shown

Inlet	Outlet	2-Way	3-Way
#10-32	#10-32	MAVO-2	MAVO-3
1/8" NPT	#10-32	MAVO-2P	MAVO-3P

Air Flow: 170 l/min @ 50 psig; 280 l/min @ 100 psig

#### **MAV 4-WAY SPOOL VALVES**



Inlet	Outlet	Actuation	4-Way
#10-32	#10-32	Spring Return	MAV-4
#10-32	#10-32	2-Position	MAV-4D

MAV-4 shown

Air Flow: 140 I/min @ 50 psig; 240 I/min @ 100 psig

#### MAV & MAVO N.O. & N.C. CARTRIDGE VALVES

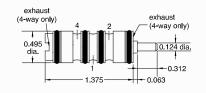


Function	2-Way	3-Way
Normally-Closed	MAV-2C	MAV-3C
Normally-Open	MAVO-2C	MAVO-3C

Air Flow: 85 I/min @ 50 psig; 170 I/min @ 100 psig

## **HV STEM VALVE**

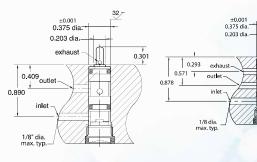




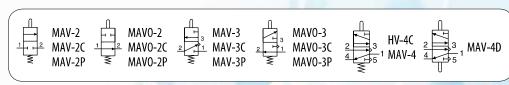
Air Flow: 180 l/min @ 50 psig; 330 l/min @ 100 psig



Minimum order quantities may apply.



Cavity Drawings—MAV-2C/3C (above, left); MAVO-2C/3C (above, right)

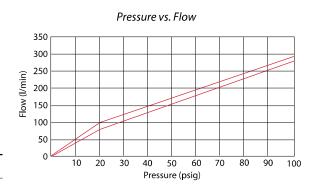


#### 3-WAY & 4-WAY #10-32 & 1/8" NPT STEM VALVES

#### **FV SERIES**

These balanced spool valves are fully-ported, which means that all ports are usable and can handle pressure or vacuum or both. The FV-3 is a 3-Way but can be used as a 2-Way Normally-Open or Closed by plugging port 2 or 4. As a 3-Way it can be connected as a Normally-Closed, Normally-Open and as a selector or diverter. The FV-5 can be connected in a dual pressure inlet configuration.

Medium	Air, oil, or water
Input Pressure	150 psig max.
Stem Travel	1/8"
Force for Full Stem Travel	FV-3, FV-3P, FV-4, FV-4P, FV-5, FV-5P: 4.5 pounds nominal FV-3D, FV-3DP, FV-4D, FV-4DP, FV-5D, FV-5DP: 1.5 pounds nominal
Mounting	15/32-32 thread, nuts and lockwashers furnished
Materials	Brass body, nitrile seals, stainless steel stem and spring



 Designed for use with Clippard manual, air pilot, electrical, or mechanical actuators



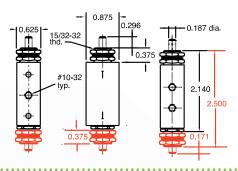
#### **3-WAY VALVES**



FV-3D shown

Port(s)	Actuation	3-Way
#10-32	Spring Return	FV-3
#10-32	2-Position	FV-3D
1/8" NPT	Spring Return	FV-3P
1/8" NPT	2-Position	FV-3DP

**Air Flow:** FV-3/3D: 170 l/min @ 50 psig; 280 l/min @ 100 psig; FV-3P/3DP: 180 l/min @ 50 psig; 295 l/min @ 100 psig



#### **4-WAY VALVES**



Port(s)	Actuation	4-Way
#10-32	Spring Return	FV-4
#10-32	2-Position	FV-4D
1/8" NPT	Spring Return	FV-4P
1/8" NPT	2-Position	FV-4DP

FV-4 shown

**Air Flow:** FV-4/4D: 170 l/min @ 50 psig; 280 l/min @ 100 psig; FV-4P/4DP: 180 l/min @ 50 psig; 280 l/min @ 100 psig

#### **4-WAY FULLY-PORTED VALVES**



ı	Port(s)	Actuation	Exhaust	4-Way
	#10-32	Spring Return	-	FV-5
	#10-32	2-Position	-	FV-5D
)	1/8" NPT	Spring Return	1/8" NPT	FV-5P
	1/8" NPT	2-Position	1/8" NPT	FV-5DP

**Air Flow:** FV-5/5D: 170 l/min @ 50 psig; 280 l/min @ 100 psig; FV-5P/5DP: 180 l/min @ 50 psig; 295 l/min @ 100 psig

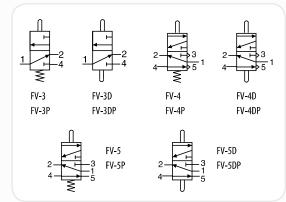
#### **FLOW PATHS FOR FTV & FV SERIES VALVES**

Solid lines indicate flow paths with toggle or stem in one direction. Dotted lines indicate flow paths when the toggle or stem are shifted.





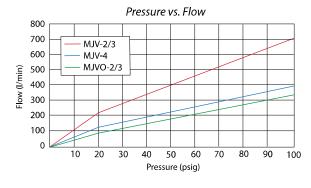




## 2-WAY, 3-WAY & 4-WAY 1/8" NPT STEM & CARTRIDGE VALVES

#### **MJV/MJVO SERIES**

These are high flow 1/8" NPT ported 2-Way, 3-Way and 4-Way valves that change their flow path when the stem is either depressed or released (spring return). The 2-Way and 3-Way valves are offered in both Normally-Closed (not passing) or Normally-Open (passing) versions. The 4-Way valves are typically used to control a double-acting air cylinder. We offer a wide range of pneumatic and mechanical valve actuators (see pp. 90-92) that work with all Clippard stem valves.



Medium	Air, water, oil, or other compatible fluids
Input Pressure	MJVO-2, MJVO-3, MJV-4, MJV-4D: 150 psig max. MJV-2, MJV-3, MJVO-3C: 300 psig max.
Stem Travel	1/8"; <b>MJV-4:</b> 3/16"
Force for Full Stem Travel	MJV-4D: 12 oz.; MJV-2C, MJVO-2C: 24 oz.; MJVO-2: 36 oz.; MJV-2, MJV-3, MJVO-3, MJV-4: 38 oz. nominal
Mounting	15/32-32 thread, nut and lockwashers furnished. MJV-4 and MJV-4D also have two mounting holes in body. Cartridge version inserts into a $0.625$ " $\pm 0.001$ " bore.
Materials	Brass body, nitrile seals, stainless steel stem and spring

- · High flow poppet or spool design
- MJV-2 or MJV-3 are Normally-Closed (no flow when not actuated)
- MJVO-2 or MJVO-3 are Normally-Open (flowing until actuated)
- Cartridge valves are designed to be installed in a custom bore

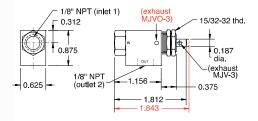
#### NORMALLY-OPEN/NORMALLY-CLOSED POPPET VALVES



Port(s)	Function	2-Way	3-Way
1/8" NPT	Normally-Closed	MJV-2	MJV-3
1/8" NPT	Normally-Open	MJV0-2	MJV0-3

MJV-2 shown

**Air Flow:** MJV-2, MJV-3: 400 l/min @ 50 psig; 710 l/min @ 100 psig; MJV0-2, MJV0-3: 200 l/min @ 50 psig; 340 l/min @ 100 psig



#### 2-WAY & 3-WAY CARTRIDGE VALVES

Function	2-Way	3-Way
Normally-Closed	MJV-2C	MJV-3C
Normally-Open	MJV0-2C	MJVO-3C

MJV-2C shown Air Flow: MJV-2/3C: 10 l/min @ 50 psig; 620 l/min @ 100 psig; MJV0-2C/3C: 225 l/min @ 50 psig; 400 l/min @ 100 psig





NORMALLY-OPEN SPOOL VALVES

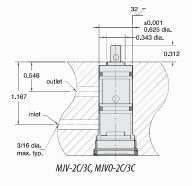
1/8" NPT 2-Position MJV-4D

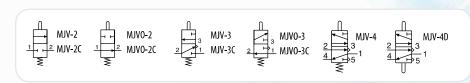
MJV-4D shown

**Air Flow:** 225 I/min @ 50 psig; 400 I/min @ 100 psig

Actuation

Spring Return





Clippard miniature cartridge valves offer the user flexibility in the application of 2-Way and 3-Way Normally-Open or Normally-Closed valves. They are used in Clippard heavy-duty limit switches and are suitable for pneumatic tools and manifolds or for any use where a valve needs to be built in.

4-Way

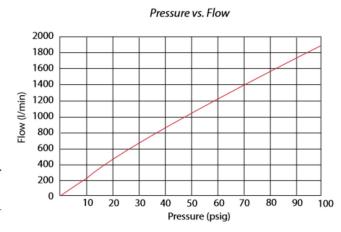
MJV-4

#### HIGH FLOW 2-WAY & 3-WAY TOGGLE, STEM & CARTRIDGE VALVES

#### **GV SERIES**

The GV series valves offer 10 times more flow than the MAV series and 2.5 times the flow of the MJV series. With Clippard's versatile 15/32-32 nose thread, a large variety of buttons and valve actuators can be used with the stem operated valves. The GTV series are toggle valves with panel mounting capabilities (5/8-32 nose thread). The outlet port on all GV valves can be easily positioned to any orientation for mounting convenience.

Medium	2-Way: Air, water, or oil 3-Way: Air
Input Pressure	150 psig max.
Air Flow	1,070 I/min @ 50 psig; 1,900 I/min @ 100 psig
Ports	1/4" NPT, 3/8" Push-Quick, Cartridge
Force for Full Stem Travel	9 lbs. nominal @ 100 psig
Mounting (Cartridge Style)	Inserts into a 0.687" bore
Materials	Stem: Stainless steel Toggle: Nickel-plated steel



- Will accept a variety of manual, air pilot, electrical or mechanical actuators
- · Design flexibility and fast response
- · Corrosion-resistant series also available



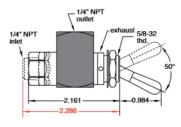






#### 2-WAY & 3-WAY TOGGLE VALVES, 1/4" NPT





2	GTV-2 GTV-3	GV-2	<sup>3</sup> GV-3
	μο	*	*

Inlet	Outlet	2-Way	3-Way
1/4" NPTF	1/4" NPTF	GTV-2	GTV-3
1/4" NPTM	1/4" NPTF	GTV-2Q	GTV-3Q

#### 2-WAY & 3-WAY TOGGLE VALVES

1/4" NPT, 3/8" Push-Quick Fittings



Inlet	Outlet	2-Way	3-Way
1/4" NPTM	3/8" PQ	GTV-2Q-P12	GTV-3Q-P12
3/8" PQ	3/8" PQ	GTV-2-P12	GTV-3-P12

(GTV-3Q-P12 shown)

#### 2-WAY & 3-WAY STEM VALVES

1/4" NPT, 3/8" Push- Quick Fittings



	Inlet	Outlet	2-Way	3-Way
_	1/4" NPTM	3/8" PQ	GV-2Q-P12	GV-3Q-P12
8	3/8" PQ	3/8" PQ	GV-2-P12	GV-3-P12

(GV-3-P12 shown)

#### 2-WAY & 3-WAY STEM VALVES, 1/4" NPT

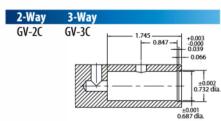


Inlet	Outlet	2-Way	3-Way
1/4" NPTF	1/4" NPTF	GV-2	GV-3
1/4" NPTM	1/4" NPTF	GV-2Q	GV-3Q

(GV-2 shown)

#### 2-WAY & 3-WAY STEM CARTRIDGE VALVES





#### SLEEVE VALVES, LIMIT VALVES & ACTUATOR ARMS

#### **SLEEVE VALVES**

Clippard J-Series sleeve valves offer large flow capability with a relatively short stroke in 2-Way and 3-Way valves, and no cross-over between inlet and exhaust on the 3-Way models. Unlike ball valves, sleeve valves require no space for a handle. They also provide flexibility in pipe connections and are available with either male or female threads or combinations of both.

The JSLV-2 valves feature a smooth opening stroke during which inlet air is directed to the outlet. During the closing stroke, in the opposite direction of travel, the outlet is closed from the inlet and in the JSLV-3 version, the outlet is then exhausted to atmosphere without the inlet ever being connected to exhaust.

Part No.	Туре	Inlet	Outlet	Air Flow
SLV-2	2-Way	#10-32 Female	#10-32 Female	330 l/min @ 100 psig
JSLV-2-F2M2		1/8" NPT Female	1/8" NPT Ma <b>l</b> e	1,200 l/min @ 100 psig
JSLV-2-M2F2		1/8" NPT Ma <b>l</b> e	1/8" NPT Female	1,200 l/min @ 100 psig
JSLV-2-F4M4		1/4" NPT Female	1/4" NPT Ma <b>l</b> e	2,000 l/min @ 100 psig
JSLV-2-M4F4		1/4" NPT Ma <b>l</b> e	1/4" NPT Female	2,000 l/min @100 psig
SLV-3	3-Way	#10-32 Female	#10-32 Female	330 l/min @ 100 psig
JSLV-3-F2M2		1/8" NPT Female	1/8" NPT Male	1,200 l/min @ 100 psig
JSLV-3-M2F2		1/8" NPT Ma <b>l</b> e	1/8" NPT Female	1,200 l/min @ 100 psig
JSLV-3-F4M4		1/4" NPT Female	1/4" NPT Ma <b>l</b> e	2,000 l/min @ 100 psig
JSLV-3-M4F4		1/4 " NPT Ma <b>l</b> e	1/4" NPT Female	2,000 l/min @ 100 psig
	SLV-2 JSLV-2-F2M2 JSLV-2-M2F2 JSLV-2-F4M4 JSLV-3-M4F4 SLV-3 JSLV-3-F2M2 JSLV-3-F4M4	SLV-2 2-Way  JSLV-2-F2M2  JSLV-2-M2F2  JSLV-2-F4M4  JSLV-2-M4F4  SLV-3  JSLV-3-F2M2  JSLV-3-M2F2  JSLV-3-F4M4	SLV-2       2-Way       #10-32 Female         JSLV-2-F2M2       1/8" NPT Female         JSLV-2-M2F2       1/8" NPT Male         JSLV-2-F4M4       1/4" NPT Female         JSLV-2-M4F4       1/4" NPT Male         SLV-3       3-Way       #10-32 Female         JSLV-3-F2M2       1/8" NPT Female         JSLV-3-M2F2       1/8" NPT Male         JSLV-3-F4M4       1/4" NPT Female	SLV-2       2-Way       #10-32 Female       #10-32 Female         JSLV-2-F2M2       1/8" NPT Female       1/8" NPT Male         JSLV-2-M2F2       1/8" NPT Male       1/8" NPT Female         JSLV-2-F4M4       1/4" NPT Female       1/4" NPT Male         JSLV-2-M4F4       1/4" NPT Male       1/4" NPT Female         SLV-3       3-Way       #10-32 Female       #10-32 Female         JSLV-3-F2M2       1/8" NPT Female       1/8" NPT Male         JSLV-3-M2F2       1/8" NPT Male       1/8" NPT Female         JSLV-3-F4M4       1/4" NPT Female       1/4" NPT Male

Medium	Air, water, or oil (SLV- air only)
Material	Electroless nickel plated brass body
Input Pressure	150 psig
Mounting	In-line or direct
Force to Actuate	Approx. 2.5 lbs.
Stem Travel	1/8"









#### **HEAVY DUTY LIMIT VALVES**

These valves feature rugged construction to withstand heavy use. A zinc alloy die cast actuator head with a hardened steel shaft in a bronze bearing is mated to a solid aluminum valve body. Inside is an easy-to-replace Clippard MJV series (see p. 86) cartridge valve made of brass and stainless steel with nitrile seals.

Medium	Air		
Stem Travel	Actuator arm may move 50° in either direction		
Input Pressure	300 psig max.		
Air Flow	280 l/min @ 50 psig; 540 l/min @ 100 psig		
Torque to Actuate	3 inlbs.		
Actuation Range	0 to 23° off; 23 to 50° on; max. travel 50°		
Ports	Inlet: 1/8-27" NPT; Outlet: 1/8-27" NPT; Exhaust (3-Way Only): 1/8-27" NPT for convenience in porting away exhaust air or attaching muffler Exhaust should not be restricted		

Part No.	Description
LVA-2	2-Way Poppet Normally-Closed Limit Valve
IVA-3	3-Way Poppet Normally-Closed Limit Valve
LVAO-2	2-Way Normally-Open Limit Valve
LVAO-3	3-Way Normally-Open Limit Valve

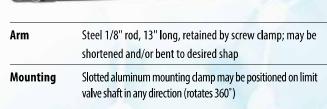
#### **ROLLER ACTUATOR ARMS**



Arm	Aluminum base; AR-L: Steel extendable arm		
Roller	Hardened steel		
Adjustment	<b>AR-L Only:</b> 1.0" to 3.5"		
Mounting	Slotted mounting clamp tightens onto limit valve with 5/32" hex wrench, may be positioned on limit valve shaft in any direction (rotates 360°)		

Part No.	Description
AR-K	Roller Actuator Arm
AR-L	Roller Actuator Arm, Adjustable

#### **ADJUSTABLE ROD ACTUATOR ARM**



Part No.	Description	
AR-M	Rod Actuator Arm	

#### **ACTUATORS**

#### **SINGLE-ACTING AIR PILOT ACTUATORS**

Construction	Brass and aluminum body, stainless steel springs, nitrile seals,
	Delrin® piston

Mounting

15/32-32 female thread to mount to Clippard Minimatic® valves and components; no spacers or washers are required when assembled to any Clippard valve; may be used with **15018-2** mounting bracket

	Part No.	Port	Bore Size	Force Factor	Input Pressure
	MPA-3* MPA-3P*	#10-32 1/8" NPT	0.375"	0.1	250 psig
	*0.125"space	er required when	assembled on i	MAV-2, MAV	3, and MAV-4
	MPA-5 MPA-5P	#10-32 1/8" NPT	0.625"	0.3	250 psig
	MPA-7	1/8" NPT	0.875″	0.6	250 psig
(6)	MPA-10 MPA-10P	#10-32 1/8" NPT	1.250"	1.2	150 psig

#### **MINIMUM PRESSURE REQUIRED**

Clippard Valve	Pressure (psig)*			
	MPA3	MPA-5	MPA-7	MPA-10
ES-1 Switch	12	4	2	n/a
FV-3/3P/4/4P/5/5P	41	15	7.5	4.0
FV-3D/3DP/4D/FV-4DP/5D/5DP	14	5	2.5	1.5
GV-2/3	87	31	16	8.0
MAV-2/3	23	8	4	2.0
MAV-4/MJV-4	36	11	5.5	3.5
MAV-4D/MJV-4D	13	4	1.5	1.0
MJV-2 /3	30	10	5	3.0
MAV0-2/3	27	9	4.5	2.5
MJV0-2/3	30	10	5	3.0
HV-4	41	15	7.5	4.0

<sup>\*</sup>With 100 psig to valve inlet

#### **PUSH BUTTON ACTUATORS**

Construction	Brass body	
Use	Mounts directly on valve stem for n valve; small size permits attachmen valve is mounted through 15/32" d over-travel of valve stem by providing	nt to valve before lia. hole; prevents
Mounting	1/8" or 3/16" dia. mounting hole fi in place by set screw (allen wrench	

Part No.	Description
11916-1	5/8" Brass Push Button, 1/8" Stem
11916-2	5/8" Brass Push Button, 3/16" Stem
11916-3	13/32" Brass Push Button, 1/8" Stem
11916-4	13/32" Brass Push Button, 3/16" Stem
	<b>/</b> 00

#### **ROLLER CAM ACTUATORS**

Construction	Stainless steel with nylon roller
Use	Mounts to valve body; 11925 actuates valve when mechanically depressed, valve spring provides return; 12296 actuates valve when depressed by activating cam or linear travel device in one direction only, no actuation on return travel
Mounting	31/64" dia. mounting hole fits 15/32-32 threaded mounting section of valve body

Part No.	Description	ı
11925	Roller Cam Follower	
12296	Roller, Double-Pivoted 1-Way Cam Follower	

#### **BALL CAM ACTUATORS**

Ball Cam Actuator permits the valves and electrical switch to be operated by mechanical movement depressing the ball from any direction.



Construction	Brass body, stainless steel ball retained in housing
Operation	Will actuate valve when depressed from any (360°) direction
Mounting	15/32-32 female to mount to Clippard valves and electric switches

Part No.	Description	
MBA-1	Ball Cam Actuator	

1, 11925 & 12296					
1) 11323 & 12230	Valve Mtg. Thd.	MBA-1	11925	12296	Mounting nut (supplied with valve),
ounting on a valve, a space should be provided between	0.250 thd. length	0.125"	0.062"	0.062"	mounting bracket or washers should
and the actuator according to the chart shown here.	0.373 thd. length	0.218"	0.188"	0.188"	be used to obtain required spacing.

#### **PUSH BUTTON ACTUATORS**

Clippard offers captivated push buttons for use with a large variety of stem operated valves. Captivated push buttons are sold as kits, adaptable to either 1/8" diameter stems or 3/16" diameter stems. Each kit includes a colored acetyl push button, brass housing nut, 1/16" brass spacer, and lock washer for assembly.

Captivated push buttons can be used on individual stem operated valves or in panel mount application by omitting the 1/16" brass spacer. These push buttons are available in a variety of colors, allowing you to color code and easily differentiate between valves when designing control systems.

The design of these push buttons allows maximum actuation of the valve with no over-travel or side load to the valve stem. This assures superior performance and long life.

Captivated push buttons are commonly used as limit valves in conjunction with pneumatic cylinders, slides, and any variety of mechanical actuators. The rugged design coupled with precise actuation of stem operated valves make it perfect for applications where repetitive cycling of the valve is necessary. Designed to work with Clippard MAV (p. 85), MJV (p. 87), and FV (p. 86) series valves.

#### **CAPTIVATED PUSH BUTTON ACTUATORS**

		Valve Stem	Part No.	
	Extended Button	1/8" dia. 3/16" dia.	PC-1□* PC-2□*	
2			Enter color choice in box (Ex: PC-1R)	Color Options* B - ● W - ○ R - ● G - ● Y - ○

Heavy-duty push button actuators can be used on individual stem operated valves or in panel mounting applications. These push buttons are available in a variety of colors, allowing you to color code, or easily differentiate between valves when designing control systems. They feature a built-in spring so the button always returns to the extended position when released with no additional load on the valve.

The design of these push buttons allows complete actuation of the valve with no over-travel or side load to the valve assuring superior performance and long life.



#### **HEAVY-DUTY ACTUATORS**

	Mtg. Thread	Part No.		Mtg. Thread	Part No.
Extended Button	5/8-32 7/8-32 1 3/16-28	PC-3E-□* PC-4E-□* PC-5E-□*	Mush Butto		PC-3M-□* PC-4M-□* PC-5M-□*
Flush Button	5/8-32 7/8-32 1 3/16-28	PC-3F-□* PC-4F-□* PC-5F-□*	Color Options*  BK - ● WH - ○  YL - BL - ●	RD - ● OR - ● andard colors also available	GN - ● GR - ●

### **ACTUATORS**

### **CONTROL VALVE & ACTUATOR ASSEMBLIES**

22 mm	Description	Function	Part No.	Color	22 mm	Description	Function	Part No.	Color
	Flush Push Button	Manual push in, spring return	P22-P2F-R P22-P2F-G P22-P2F-B P22-P2F-Y	•		Spring Return Twist 45°	Turn clockwise and hold for in, release for spring return	P22-T2T-B	•
	Extended Push Button	Manual push in, spring return	P22-P2E-R P22-P2E-G P22-P2E-B P22-P2E-Y	•		Manual Push Mushroom	Manual push in, spring return	P22-P2M-R P22-P2M-G P22-P2M-B	•
	Automatic Push/Turn Mushroom	Manual push in, latches in, turn clockwise to unlock, spring return	P22-L3M-R P22-L3M-G P22-L3M-B	•		Key Twist 90° Maintained (with keys)	Turn clockwise to latch in, counter- clockwise to release, key withdrawable <sup>1,2</sup>	P22-T3K-B <sup>1</sup> P22-K3K-B <sup>2</sup>	:
	Maintained Twist 90°	Turn clockwise to latch in, turn counter- clockwise to release	P22-T3T-B	•		Push Key Mushroom (with keys)	Manual push in, auto latch in, clockwise to release, key withdrawable <sup>2</sup>	P22-L4M-R <sup>2</sup>	•
20									
30 mm	Description	Function	Part No.	Color	30 mm	Description	Function	Part No.	Color
30 mm	Description  Flush Push Button	Manual push in, spring return	PL-P2F-R PL-P2F-G PL-P2F-B PL-P2F-Y	Color	30 mm	Description Push/Turn Mushroom	Manual push in, clockwise to unlatch	PL-L3M-R PL-L3M-G PL-L3M-B	Color
30 mm	Flush Push	Manual push in,	PL-P2F-R PL-P2F-G PL-P2F-B	•	30 mm	Push/Turn	Manual push in, clockwise	PL-L3M-R PL-L3M-G	Color
30 mm	Flush Push Button Extended	Manual push in, spring return Manual push in,	PL-P2F-R PL-P2F-G PL-P2F-B PL-P2F-Y  PL-P2E-R PL-P2E-G PL-P2E-B	•	30 mm	Push/Turn Mushroom Spring Return	Manual push in, clockwise to unlatch  Clockwise and hold for in,	PL-L3M-R PL-L3M-G PL-L3M-B	Color

#### 3-WAY & 4-WAY MANUALLY-OPERATED VALVES

#### **PUSH/PULL SPOOL VALVES**

 Operating Pressure
 0 to 115 psig

 Cv
 0.89

 Ports
 1/4" NPT,

1/8" NPT exhaust

**Operating Temp.** 32 to 140°F **Mounting** Panel or base mount



Part No.	Description
MMV-P3QD	3-Way, 3 Port Detented Push/Pull Valve
MMV-P4QD	4-Way, 5 Port Detented Push/Pull Valve
MMV-P4QM	4-Way, 5 Port Momentary Push/Pull Valve

#### **FOOT PEDAL VALVES**

Two versions available—low-profile flat pedal or standard pedal, with or without guard.

 Operating Pressure
 0 to 150 psig

 Cv
 1.4

 Ports
 1/4" NPT

 Operating Temp.
 32 to 140°F

 Mounting
 Base mount



#### **LEVER VALVES**

 Operating Pressure
 0 to 150 psig

 Cv
 Detented: 1.0, Momentary: 0.89

 Ports
 1/4" NPT

 Operating Temp.
 32 to 140°F

**Mounting** Panel or base mount



Part No.	Description
MMV-L3QD	3-Way, 2-Position Detented Valve
MMV-L3QM	3-Way, 2-Position Momentary Valve
MMV-L4QD	4-Way, 2-Position Detented Valve
MMV-L4QD-C	4-Way, 2-Position Detented Valve, Closed Center
MMV-L4QD-E	4-Way, 2-Position Detented Valve, Exhaust Center
MMV-L4QD-P	4-Way, 2-Position Detented Valve, Pressure Center
MMV-L4QM	4-Way, 2-Position Momentary Valve
MMV-L4QD-C	4-Way, 3-Position Detented Valve, Closed Center
MMV-L4QD-E	4-Way, 3-Position Detented Valve, Exhaust Center
MMV-L4QD-P	4-Way, 3-Position Detented Valve, Pressure Center

#### **3-WAY PALM BUTTON VALVES**

 Medium
 Air

 Stem Travel
 1/8"

 Input Pressure
 100 psig max.

 Air Flow
 99 l/min @ 50 psig

 170 l/min @ 100 psig

 Force to Actuate
 1.75 lbs. manual

 Ports
 1/8" NPT (exhaust may be applied to the property of the

**Ports** 1/8" NPT (exhaust may be muffled or piped away but not restricted)

**Mounting** Mounting holes provided



#### 3-WAY LOW FORCE PALM BUTTON VALVES

MediumAirInput Pressure100 psig max.Air Flow620 l/min @ 100 psigBleed2.8 l/min @ 100 psigForce to Actuate1.0 oz. manualPorts1/8" NPT (exhaust may be muffled or piped away but not restricted)



Part No.	Description	
PB-2-RD	Low Force 3-Way Poppet Valve, Red	
PB-2-GN	Low Force 3-Way Poppet Valve, Green	
PB-2-BK	Low Force 3-Way Poppet Valve, Black	
2010-050	Mounting Bracket	